

PM-6001 is equipped with : (1) an excavator to unload dredged soil from a barge, 2 mixers to mix the soil with solidifying material, (3) a hydraulic pump to feed the improved soil

(Refer to the flow chart inside)

Therefore, this vessel alone can perform all the process from unloading, solidification to placement of soil by itself. By mixing with solidifying material, the soft dredged soil generated from dredging works in the ports and rivers can be improved in the strength or fluidity in order to be beneficially reused as geomaterial in reclamation works and backfill material for revetment works.

Features

Nominal production capacity of solidified soil is 400m³ per hour and is applicable to a large-scaled rapid construction project. The capacity to pump the dredged material is 600m³ per hour.

• Two types of mixers are available onboard; a continuous mixer with paddle plates and a batch type mixer. Usually the continuous type mixer is used. However, when material needs to be adjusted to the designed fluidity or density, the batch type is used.

• With using continuous type of mixer, as the process of mixing, pumping and placement can be preformed without adding water, it is possible to build a slope with ratio 1:3 and to apply to the construction of submerged breakwater, temporary bund, and levee widening.

•The batch type mixer can homogenize the dredged soil with a high water content and produce fluid solidified soil.

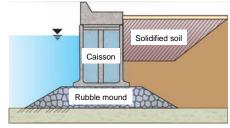
• An excavator with a capacity of $5.0m^3$ (PL) is installed at the center of starboard side. Two sets of barge winches contribute to smooth unloading operation.

The spreader with an outreach of 25 m can place the improved soil over a revetment. Furthermore, by connecting to the pipe arrangement on land, the work in an extensive area becomes possible.

• All the process from unloading to placement is monitored and managed in an integrated way in the control room, which makes it possible to provide high-quality performance in the construction.

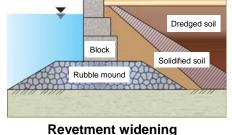
•Two cement silos with a capacity of 500 tons are equipped on the vessel, providing solidifying material continuously for long hours of work.





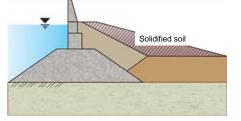
Soil pressure reduction

Solidified soil has high strength, and the weight upon a unit area becomes light by mixing with cement, which leads to the reduction in levee body and cross-sectional area of the foundation. Eventually, cost reduction can also be expected.



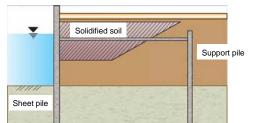
and soil draw-out prevention

As the solidified soil can be placed underwater, it can be used for revetment widening, soil draw-out prevention and building temporary bund.



Reclamation

Solidified soil has proper strength as a geomaterial, which enables high-quality reclamation work without requiring soil improvement work.



Liquefaction countermeasures and seismic strengthening Solidified soil can be applied as liquefaction countermeasures of back ground or seismic strengthening of existing structures.



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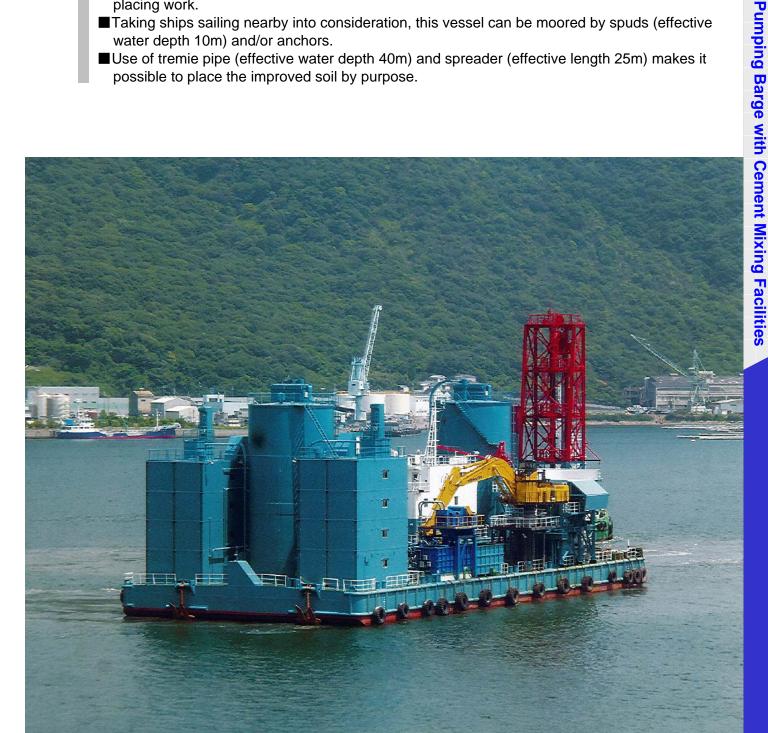
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PM-6001

$400 \text{ m}^{3}/\text{h}$ **Pumping Barge with Cement Mixing Facilities**

- Won recognition as commercial technology, "Premixing method of dredged soft soil" from the Ministry of Land, Infrastructure, Transport and Tourism (the former Ministry of transport).
- Able to reuse the dredged clay or silty soft clay.
- A package-type work vessel equipped with a cement slurry production plant and a hydraulic pump, capable of mixing dredged soft clay with cement slurry according to the use in the placing work.
- Taking ships sailing nearby into consideration, this vessel can be moored by spuds (effective water depth 10m) and/or anchors.
- Use of tremie pipe (effective water depth 40m) and spreader (effective length 25m) makes it possible to place the improved soil by purpose.



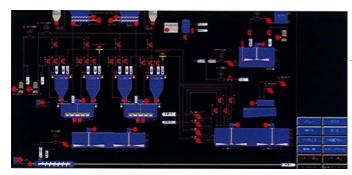




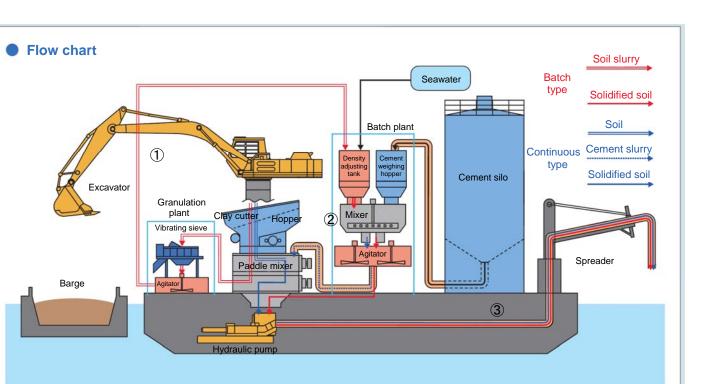
Batch plant

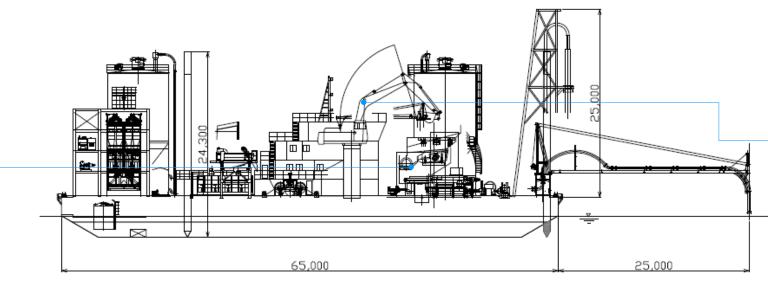


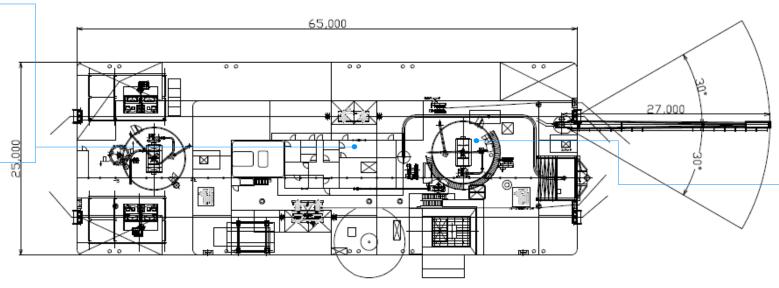
Operation room



Control monitor







Hull		Treatment equipment	
Builder	JMU AMTEC	Continuous type mixer	Twin shaft paddle mixer
Dimensions	Length 65.00 m, Width 25.00 m Depth 5.10 m, Draft 2.70 m		400 m ³ /h (200 m ³ /h x 2) Equipped with a load cell
Machinery		Batch type mixer	Density adjusting capacity : 400 r (200 m ³ /h x 2 units)
Windlass	12/6 t x 9/18m/min x 2 sets		Cement mixing capacity : 400 m ³ / (200 m ³ /h x 2 units)
Mooring winch	8/4 t x 9/18 m/min x 2 sets		Cement slurry production capaci
Spud	Length 24.3 m x 2 sets		for placing premixed clay : 86 m ³ Density adjusting tank : 3 m ³ x 4
Spud winch	12/6 t x 9/18 m/min x 2 sets		Mixer: $3.7 \text{ m}^3 \text{ x} 2$ Agitator: 7.5 m^3
Anchor & Chain	4.89 t AC-14 Anchor & 48 mm x 300 mm Chain type 3 x 4 sets	Sieving & soil slurry supply apparatus	Sieving capacity : 360 m ³ /h (6 m ³ to screen particle size under : 10 Soil granulation tank : 32 m ³
Anchor wire	36 mm x 200 mm x 4 sets	Cement silo	500 t x 2
Generator		Placing equipment	
Main generator	AC445 V x 2,250 KVA 1 Unit	Placing capacity	400 m ³ /h
Auxiliary generator	AC440 V x 610 KVA, 2 Unit	Spreader	25 m (Outreach)
	AC440 V x 125 KVA	Water depth of placing	40 m
Unloader		Transport pipe	Steel pipe of 300 mm in diamete
Туре	Excavator 5.0 m ³ 1 unit	Convey unit	Hydraulic pump : 600 m ³ /h

Pumping Barge with Cement Mixing Facilities





Excavator



Cement silo